



7

reasons to
consider
Caldera Spas

Commissioned by



We can help you create your own private sanctuary

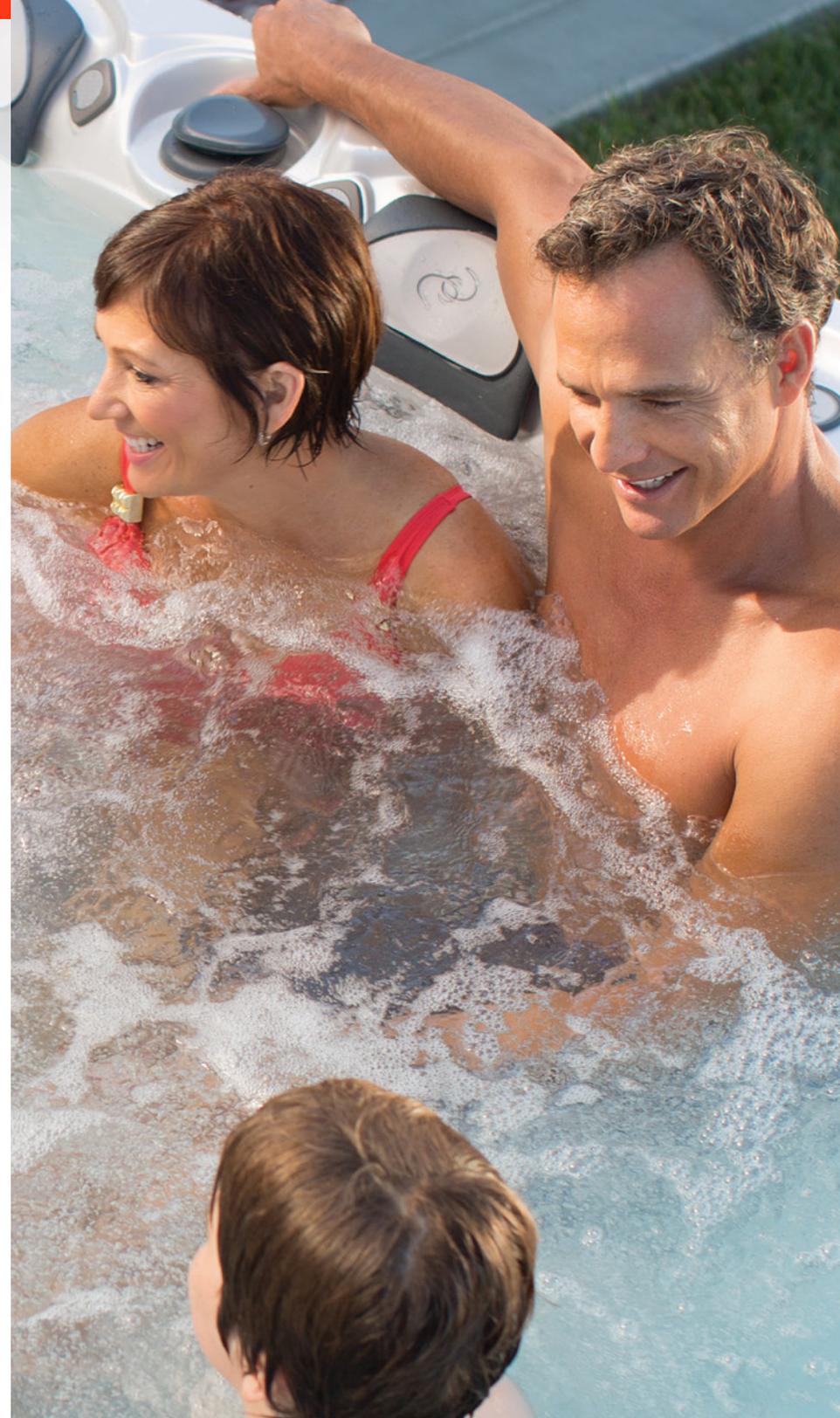
Imagine if you had a magical place where you could go to feel recharged and renewed each day. You can when you own a Caldera spa.

As hot tub enthusiasts, we know you'll enjoy the greatest benefits from your Caldera spa when you use it often. That's why for more than 40 years we've made the most comfortable, reliable and high performance hot tubs possible.

You'll find seven reasons to consider a Caldera spa on the following pages:

- 1** Essential elements of a Caldera Spa
- 2** Attention to quality
- 3** Caldera Hot Tub Circuit Therapy®
- 4** Nine jets dedicated to Hot Tub Circuit Therapy®
- 5** Simple water care solutions
- 6** Increase energy efficiency with FiberCor™
- 7** Features, sizes and series to choose from

For more information, [download](#) the complete Caldera Spas brochure.



1

Essential elements of a Caldera Spa

The Caldera difference is in the details. We believe that once you've experienced the Pure Comfort[®], performance and style of your Caldera spa, you'll want to make it part of your everyday well-being routine.

Our reliable, high-performance spas are designed for comfort, efficient energy use, and simple maintenance so you can focus on enjoying your hot tub often.

Pure comfort

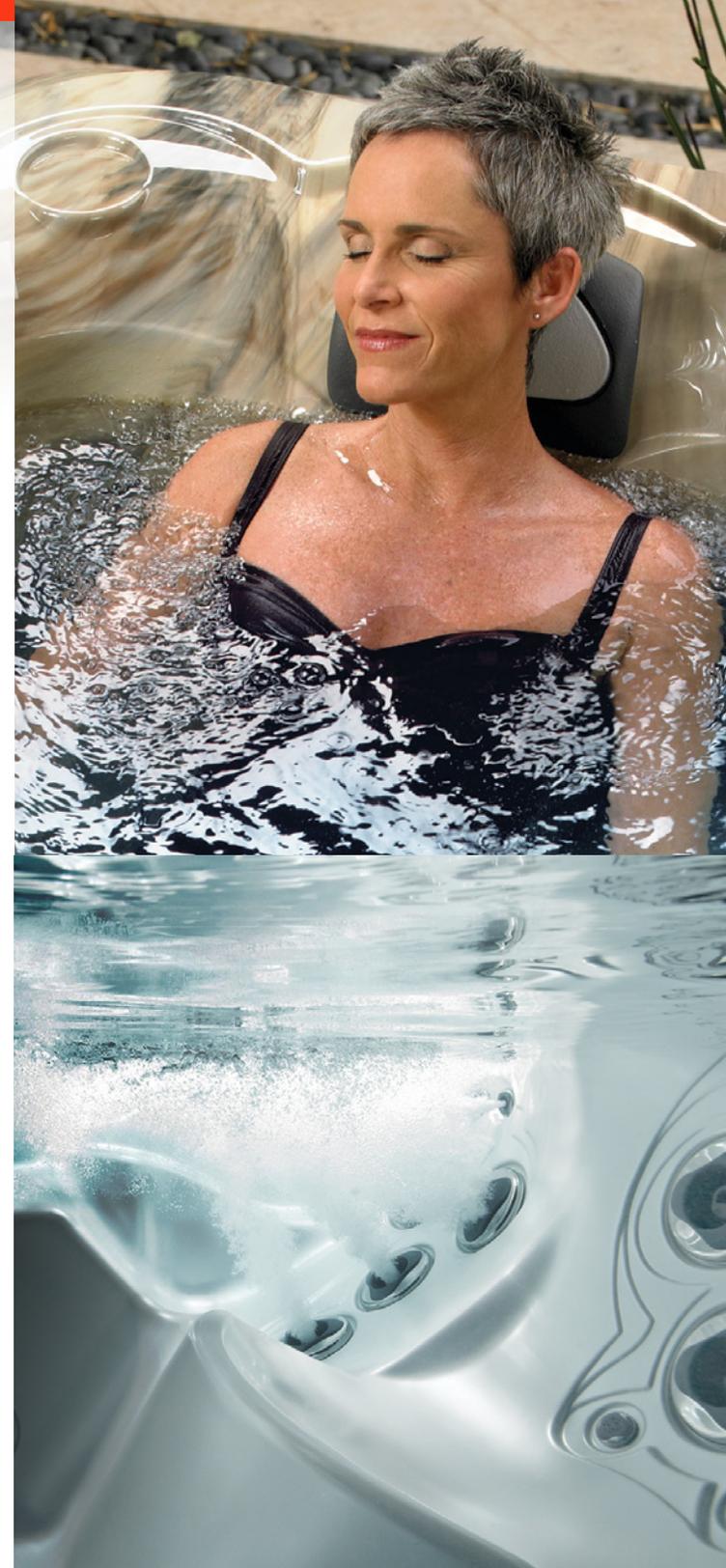
Our hot tubs pamper you with deep, cradling seats and a textured Foot Ridge[®] that help you stay relaxed and seated while enjoying powerful jets. Whisper quiet sound dampening design enhances your comfort as tension melts away.

Pure performance

Each Caldera spa is built with the strictest attention to quality and efficiency, rewarding you with reliable, energy-efficient performance for years of worry-free hot tubbing.

Pure style

We craft each hot tub detail to awaken the senses. From rich colors to the organic contours of our sculpted seats, every element is intended to soothe and delight.



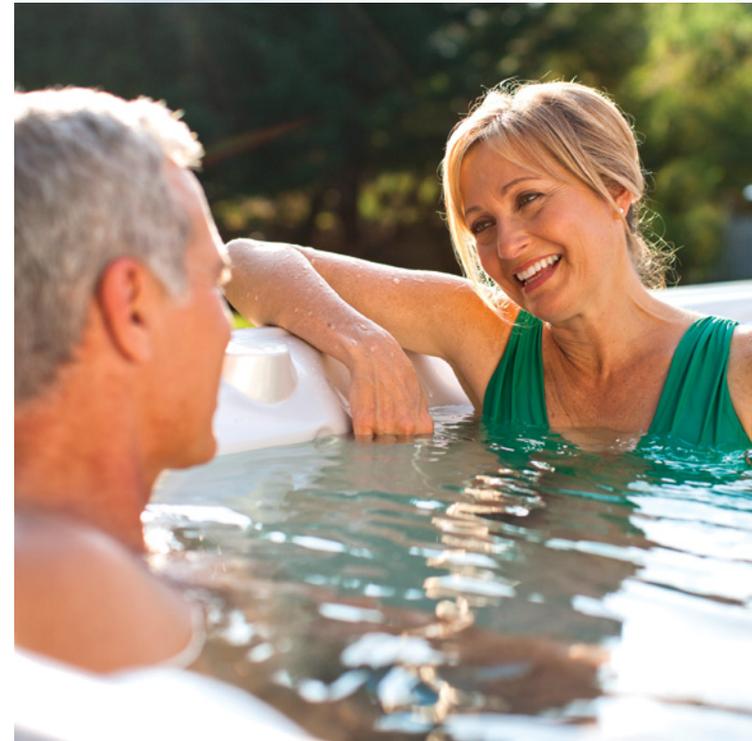
2

Attention to quality

Each Caldera spa series offers models with a distinct level of value and features. And all Caldera spas are designed with our signature combination of Pure Comfort[®], performance and style to deliver optimal self-care and daily renewal.

Hallmark features:

- Beautiful interior acrylic shell, hand-crafted with our three-layer DuraBond system for strength
- Durable, low-maintenance EcoTech™ cabinets with the aesthetic appeal of natural wood
- Quiet and energy-efficient EnergyPro[®] system to minimize operating costs
- Energy-efficient and environmentally responsible proprietary FiberCor™ insulation
- Integrated, low-maintenance FROG[®] in-line water care system



3

Exclusive jet system innovation: Caldera Hot Tub Circuit Therapy[®]

Move from seat to seat in a Caldera hot tub and something wonderful happens. Each seat focuses on massaging one muscle group at a time. Imagine how every part of your body can appreciate Hot Tub Circuit Therapy[®], an exclusive Caldera innovation.



Guide to Hot Tub Circuit Therapy*

- | | | | | | |
|---|----------------------------|---|-------------------|---|---------------------|
| 1 | UltraMassage™ Seat /Lounge | 4 | EcstaSeat® | 7 | Euphoria® Jet |
| 2 | Air Jet System | 5 | LumbarSsage® Seat | 8 | Sole Soothers® Jets |
| 3 | Atlas® Neck Massage System | 6 | Whirlpool Jet | 9 | Foot Ridge® Support |

* Jet systems and positions vary by model. See individual model specifications for detailed configuration.

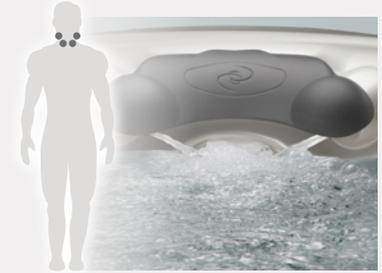
4 Nine jets dedicated to Hot Tub Circuit Therapy[®]



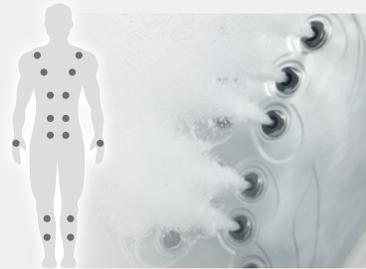
1 UltraMassage™ seat/lounge jets
Relax into the lounge or seat to receive a soothing massage to your neck, shoulders, and middle back. Varies by model.



2 Air jet system – a Utopia® Series exclusive
Carefully placed air jets produce a bubbling, stimulating effect for gentle, relaxing soft-tissue massage.



3 Atlas® neck massage system – a Utopia Series exclusive
A soft, contoured pillow cradles your head and neck while specialized, adjustable above-the-water-line jets massage just the right spots on your neck or shoulders.



4 EcstaSeat® jets
This seat has multiple jets that focus on the large muscles in your back. Select models also feature jets for your wrists and/or calves.



5 LumbarSsage® seat jet
Lower back tension? A unique jet configuration kneads your lumbar region to relieve tension and pain.



6 Whirlpool jet – a Utopia Series exclusive
This high-volume jet delivers a powerful massage to your lower back and creates a natural swirling effect throughout your spa.



7 Euphoria® jet
This jet provides a deep, powerful, penetrating massage to your thighs, knees, calves, and feet.



8 Sole Soothers® jets
Your feet bear your full weight each and every day. The Sole Soothers jets reward tired soles with a stimulating, direct massage.



9 Foot Ridge® jets
The Foot Ridge support provides a convenient anchor point to help you remain stationary, while powerful jets go to work on your sore muscles.

5

Simple water care solutions

Step into crystal clear water every time you enter your spa and use fewer chemicals with either the FROG® or Monarch® water care system.

The FROG system integrates into the shell of your Caldera spa, providing automatic, continuous treatment of your water. It uses fewer chemicals than traditional water care systems, so water is gentle to your skin.

As an alternative to the FROG, the Monarch water care system features a CD-Ozone unit that continuously injects millions of tiny, highly concentrated ozone bubbles into the water, neutralizing contaminants on contact.



6

Hot tub energy efficiency and FiberCor™

Owning an energy-efficient spa is more than good for the environment; it saves you money.

Caldera spas are insulated with proprietary FiberCor insulation that has four times the density of the urethane foam used in most hot tubs. This insulation is completely recyclable, 100% non-petroleum based and is free of harmful emissions. As a result, FiberCor:

- Provides superior insulation
- Improves hot tub performance
- Lowers energy costs

FiberCor™



7

Features, sizes and series to choose from

Utopia™ Series

Experience the pinnacle of hot tub comfort, performance and style.

[Click to learn more](#)



- Cantabria®** 9' x 7'7" x 38" • Seats 8 Adults
- Geneva®** 7'5" x 7'5" x 38" • Seats 6 Adults
- Niagara®** 7'5" x 7'5" x 38" • Seats 7 Adults
- Tahitian®** 7' x 7' x 36" • Seats 6 Adults

Paradise™ Series

Enjoy a blend of premium options and functions for complete restorative relaxation.

[Click to learn more](#)



- Makena®** 7'5" x 7'5" x 36" • Seats 6 Adults
- Salina®** 7'5" x 7'5" x 36" • Seats 7 Adults
- Martinique®** 7'5" x 6'4" x 34" • Seats 5 Adults
- Kauai®** 7' x 5'5" x 29" • Seats 3 Adults

Vacanza® Series

Receive Caldera quality and many popular features at a great value.

[Click to learn more](#)



- Palatino®** 7'5" x 7'5" x 38" • Seats 6 Adults
- Marino®** 7' x 7' x 36" • Seats 6 Adults
- Vanto®** 7' x 7' x 36" • Seats 7 Adults
- Tarino™** 6'10" x 6'10" x 33" • Seats 5 Adults
- Aventine®** 5'4" x 5'4" x 29" • Seats 2 Adults



People have trusted Caldera since 1976

Caldera Spas is a part of by Watkins Manufacturing Corporation, the global industry leader having built more than one million hot tubs.

Quality

Each Caldera spa is scrutinized for form, function, fit and finish before it is shipped to you. Our commitment to the highest level of engineering and construction is backed by our exceptional ComfortGuard® limited warranty.

Recognition

Acknowledged for performance, quality and customer satisfaction, our recent awards include being consecutively named a Consumers Digest® "Best Buy" as well as receiving eight consecutive certifications for excellence in customer satisfaction from the consumer group, SpaSearch.

Service

Our retailers share our commitment to ensuring your long-term customer satisfaction. From purchase to installation to service and more, count on your local retailer to make Caldera ownership easy and enjoyable.

Trust

Watkins Manufacturing Corporation is owned by Masco Corporation. A Fortune 500 company, Masco is devoted to building trusted home products and includes such brands as:



Thank you from Caldera Spas

More than simply making hot tubs a lifestyle, we've made it our life's work. At Caldera we understand the benefits of daily spa use. It's why we offer such a wide range of high-quality spas. It's also why we continually develop innovations in comfort, performance, and style.

We hope you too will soon know the daily pleasures of owning your own spa. And as hundreds of happy customers attest in [online reviews](#), choosing a Caldera Spa will lead to years of lasting enjoyment.

Feel free to contact your [local Caldera Spas dealer](#) if you have any questions about choosing a spa.



calderaspas.com

Or download the [Caldera Spa Planning Checklist](#) to learn more.

